

JFDA GMP Inspection Deficiency Data Trend

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GMP

**10th PAN-RUSSIAN
GMP CONFERENCE**

Main Goal – Drug Control & Inspection Department



Applying GMP principles to ensure **quality**, **safety**, and **efficacy** of pharmaceutical products



Types of GMP Inspections



The inspection team performs different types of GMP inspections to verify the compliance of pharmaceutical product manufacturers, using risk-based assessment for sites.



Announced GMP inspection

For manufacturing site authorization for;

- GMP issuance
- GMP renewal,
- Follow-up inspection



Unannounced GMP inspection

For investigation in case of

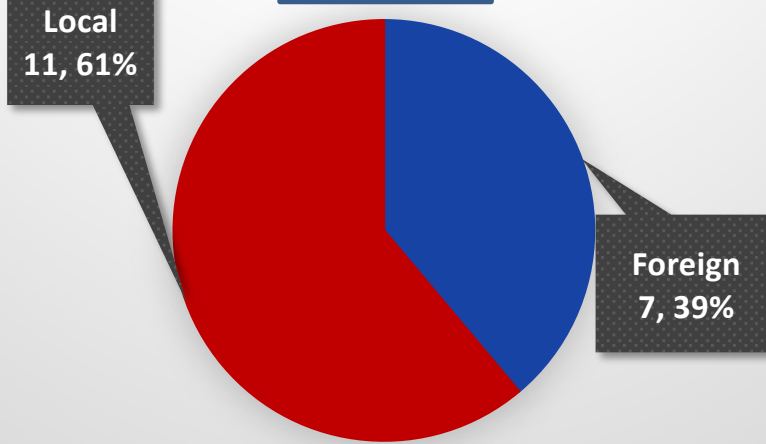
- complaint or recall

Number of Conducted GMP Inspections



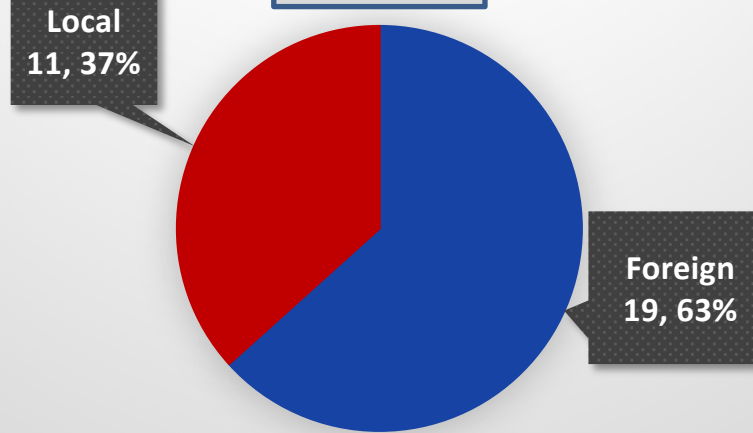
Number of GMP
Inspections
2023

Total: 18



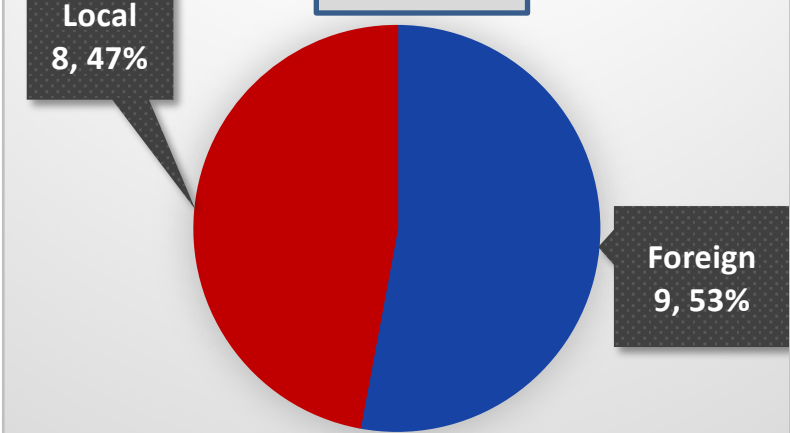
Number of GMP
Inspections
2024

Total: 30

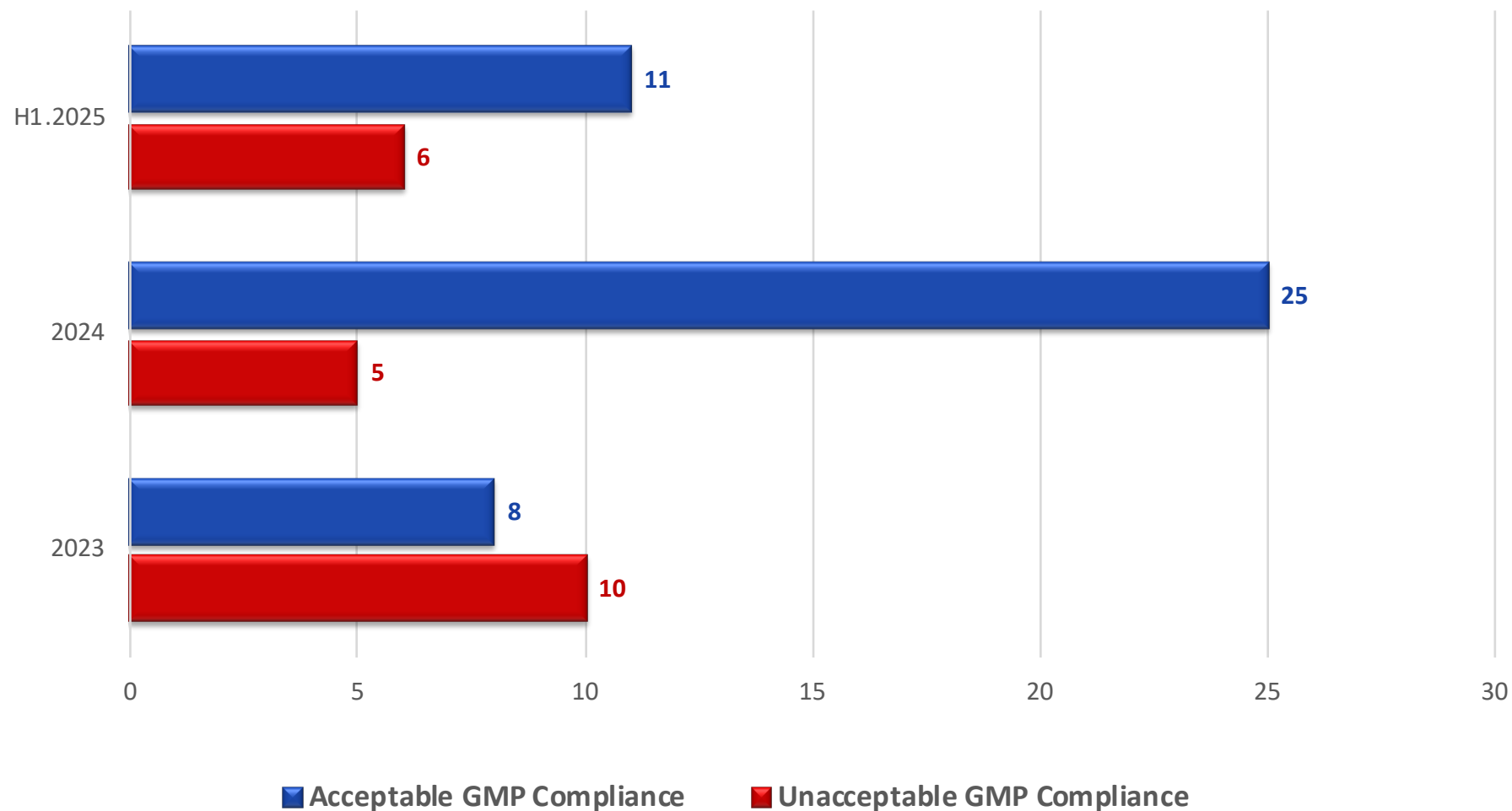


Number of GMP
Inspections
H1-2025

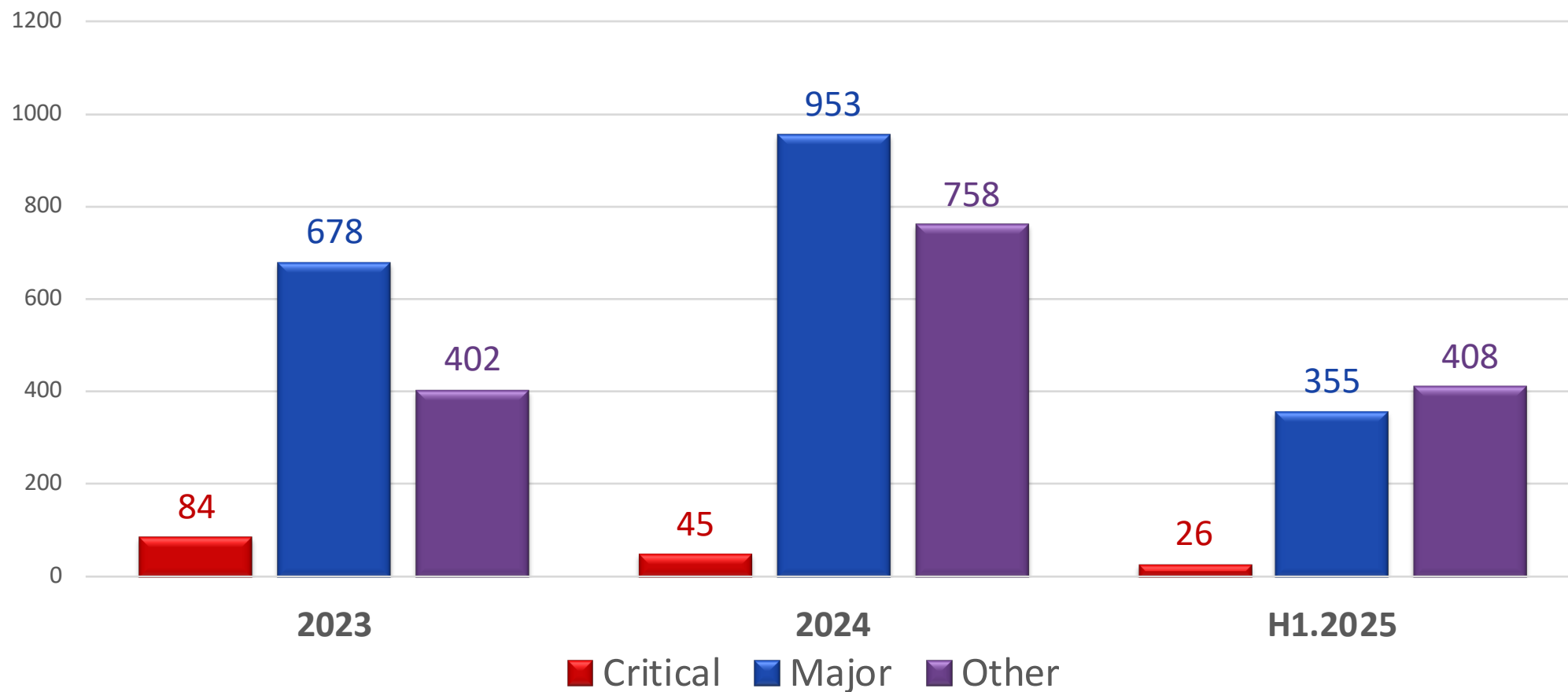
Total 17



Data on GMP Inspection



Deficiency Number and Categories



Examples of critical (or major) deficiencies



No	Paragraph or Chapter of GMP guidance	Example of critical (or major) deficiencies
1	Annex 16 – Certification by a Qualified Person and Batch Release	No Technical manager was registered in Ministry of Health, and proper delegation for an experienced qualified QA person for batch release purposes.
2	Chapter 1 – Pharmaceutical Quality System Chapter 3 – Premises and Equipment Annex 15 – Qualification and Validation	Performing major changes in production area and related utilities (water treatment unit, AHU) without notifying JFDA.
3	Chapter 3 – Premises and Equipment	Using unlicensed warehouses for the storage of printed materials, released products or rejected products.
4	Annex 1 – Manufacture of Sterile Medicinal Products	Compliance with updated Annex-1 including contamination control strategy.
5	Chapter 1 – Pharmaceutical Quality System Chapter 6 – Quality Control Chapter 8 – Complaints and Product Recall	- Many observations were noticed about handling OOS (Out of specification) especially stability OOS: ✓ No proper action / CAPAs were taken by the manufacturers (No recall for failed batches nor other affected batches). ✓ JFDA was not notified ✓ Investigations exceeded the timeline.
6	Chapter 3 – Premises and Equipment Chapter 6 – Quality Control	No back up stability chambers/ No stability chambers
7	Chapter 3 – Premises and Equipment Annex 1 – Manufacture of Sterile Medicinal Products	Conveyor between primary and secondary packaging material is not proper, no monitoring for differential pressure readings, no recording for differential pressure reading on batch line clearance.



Thank You!

